



permanent



high tack



bubble free



pe



80 mic



anti curling



anti waving



decal glass decor P HT BF PE 80

Vinyl for windows, indoors and outdoors, with a polymeric PVC film of 80mic, high cohesion bubble free high tack permanent adhesive and Clay coated Double PE embossed paper of 145 g/m2.

FACE MATERIAL

- Matte translucent calendered PVC, made from polymeric resins.

Finish	Frosted		
	<i>Value</i>	<i>Tolerance</i>	<i>Standard</i>
Thickness (µm)	80	± 10%	ASTM D 1593
Weight (g/m2)	110	± 10%	ASTM D 1593
Gloss (60°C) (%)	< 15		ASTM D 523

ADHESIVE

- Clear UV acrylic based, permanent bubble free high tack

	<i>Value</i>	<i>Standard</i>
Peel Adhesion steel 20 min (N/25mm)	> 8	FINAT FTM1
Peel Adhesion steel 24 h (N/25mm)	> 10	FINAT FTM1
Shrinkage (mm)	0,5	FINAT FTM 14
Application temperature (°C)	> 10	
Service temperature (°C)	-10 a 70	

LINER

- Clay coated Double PE embossed paper

	<i>Value</i>	<i>Tolerance</i>	<i>Standard</i>
Thickness (µm)	180	± 10%	DIN 20534
Weight (g/m2)	145	± 10%	ISO 536

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DURABILITY

- Durability: 5 - 7 years (unprocessed and when applied under vertical exposure - normal Central European climate)
- Shelf Life: 24 months from the date of manufacture, applicable only to material that has not been processed, and stored according to the following conditions:
 - This material must be stored at a temperature of $20^{\circ}\text{C} \pm 5^{\circ}\text{C}$ and $50\% \pm 5\%$ relative humidity, without major climate deviations.
 - The storage area must be dry and clean.
 - Keep the material in the original package when not in use, in order to protect it from dust and contamination.
 - Do not expose to direct sunlight or heat sources.
 - The product must be stored vertically, so that its quality is not compromised.

PRINTING METHODS

- Especially developed for solvent, latex, UV, and UV Gel printing.
- We recommend that latex printing is carried out at a maximum temperature of 105°C .
- This product must be protected with the recommended lamination in order to provide the necessary strength.
- For the best possible print quality, please make sure you are using the correct print profiles.
- An excessive quantity of ink in the product will result in changes in its characteristics, in inappropriate drying, lamination detachment and / or poor product performance.
- Inadequate drying can result in curls, wrinkles and adhesion failures, which is reflected in the result of the material's performance. A minimum drying period of 48 hours is recommended before any further processing. Drying should be done with the product unrolled.

APPLICATION

- Application surface: flat
- Substrate not recommended for floor graphics (areas with car traffic); flexible or low energy substrates; non-flat surfaces; carton walls painted or unpainted; plaster walls; wallpaper; unclean or rough surfaces; surfaces with degraded paint.
- Do not expose to combustible vapors or spills.
- Surfaces where the material will be applied should be carefully cleaned and free of dust or any other contamination that may affect the adhesion of the material.- Non-vertical application results in a significant reduction in durability, as well as climate and angles of sun exposure. It is recommended that the film remains at least 24 hours at the temperature of the workplace before it is used.
- There may be other factors not described here that may influence the performance in the use.

IMPORTANT REMARKS

- Decal is not responsible for the ease or speed of removal of the applied material. It is necessary to have into account the appropriate air and substrate temperatures.
- The user must determine the material's compatibility with the intended specific application, before using it.
- We recommend that, to carry out a job, the same batch of product is used
- The data provided in this information is based on our knowledge and experience. It is intended to be a source of information and is not a guarantee. It can be subject to change without previous notice.
- We recommend that for the execution of a job, the same batch of product is used.
- Decal is not responsible for misuse or improper storage, never being responsible for loss or damage to third parties.

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Approved by: SC

Please, check our website www.decal-adhesive.com for additional information or request any clarification needed from our technicians.